

TECHNICAL GUIDE

CAL. Y551A

CAL. Y552A

CAL. Y553A

ANALOGUE QUARTZ

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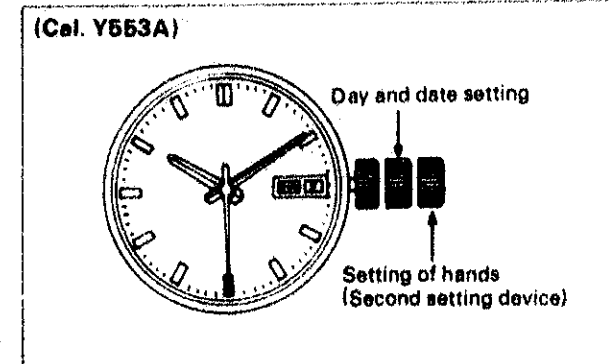
I. SPECIFICATIONS

Cal. No.		Y551A	Y552A	Y553A
Time indication		3 hands	3 hands	3 hands
Additional mechanism	Date	—	○	○
	Day	—	—	○
	Bilingual change-over system for the day of the week	—	—	○
	Instant day setting device	—	—	○
	Instant date setting device	—	○	○
	Second setting device (Stops at every second)	○	○	○
	Electronic circuit reset switch	○	○	○
Crystal oscillator	32.768 Hz (Hz = Hertz Cycles per second)			
Loss/gain	Loss/gain at normal temperature Monthly rate: less than 15 seconds (Annual rate: less than 3 minutes)			
Casing diameter	φ23.3 mm (φ21.2 mm between 6 o'clock and 12 o'clock)			
Height (excluding battery portion)	3.3 mm	3.8 mm	3.9 mm	
Operational temperature range	- 10°C ~ + 60°C (14°F ~ 140°F)			
Driving system	Step motor system (2 poles)			
Regulation system	Trimmer condenser			
Battery power	Silver oxide battery U.C.C. 395, Maxell SR926SW Battery life: Approx. 2 years Voltage: 1.55V			
Jewels	5 jewels			

II. HOW TO SET THE TIME AND CALENDAR

CROWN POSITION

- Normal position: Free
- 1st click: Change of day and date
 - Date change ... clockwise (turn away from you.)
 - Day change ... counterclockwise (turn towards you.)
- 2nd click: Hand setting, reset switch and second setting



1. To set the hour

(1) Pull out the crown to the second click position

The second hand stops on one of the second markers.

(2) Turn the crown and set the time of the hour hand and minute hand.

- First turn the hour hand past the 12 o'clock position to see if the date changes, then set the time correctly. (Allow for the AM and PM period so that the date will change at midnight.)
- As the torque of the gear train is transmitted reversely, the time is set accurately by turning the hands between 5 to 10 minutes ahead and then turning it back to the desired time.

(3) Push in the crown in accordance with a time signal, and the time can be set as accurately as to the second.

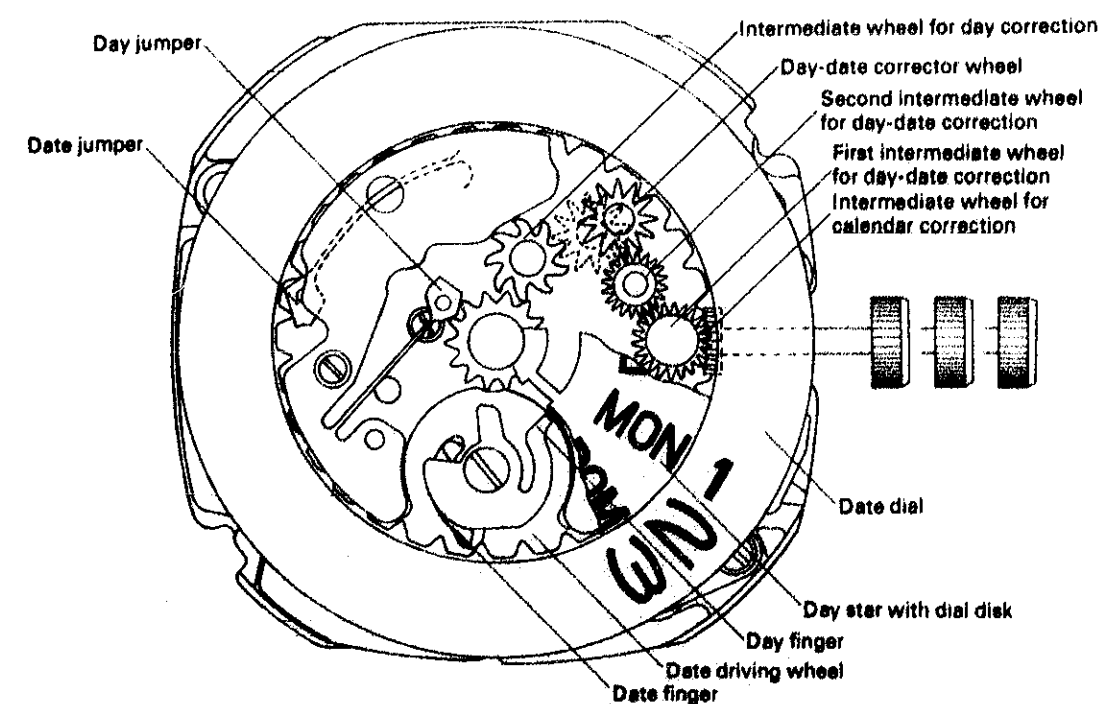
2. Resetting calendar

- Pull the crown out to the 1st click.

Select the desired language as two languages appear alternately when setting the day of the week.

If the setting of the calendar is made when the hour hand is pointing to the time between 10:30 pm and 3:30 am, sometimes the calendar will not change to the next day. The setting must therefore be made before or after this time period.

(Cal. Y553A)



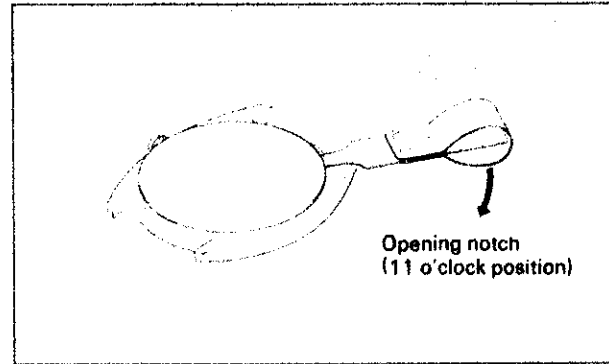
III. DISASSEMBLING, REASSEMBLING, LUBRICATING AND CLEANING

1. Remarks for handling the case

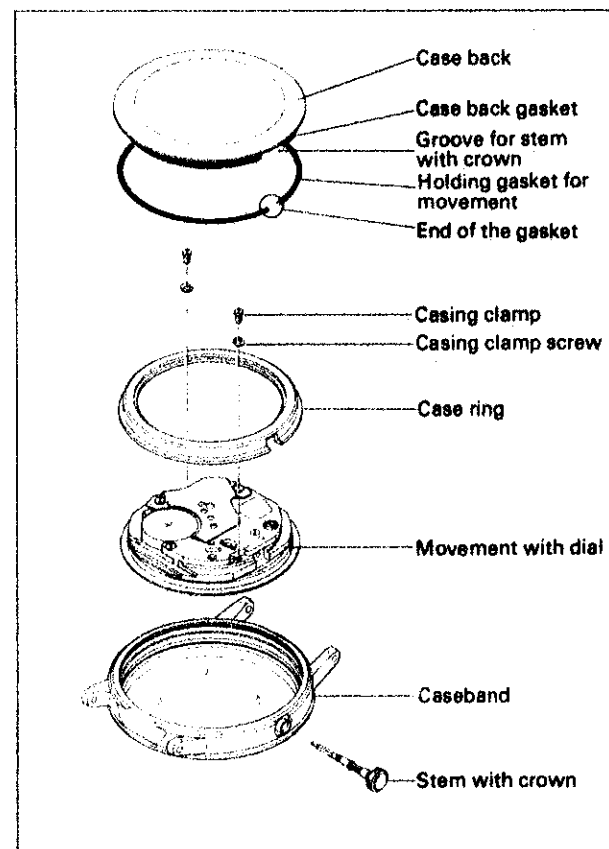
(1) Snap type

Remarks for disassembling

- Pry open the case back by using the case opener while supporting it by the case lug.
(Be careful not to damage the case back gasket by inserting the tip of the case opener too deep.)

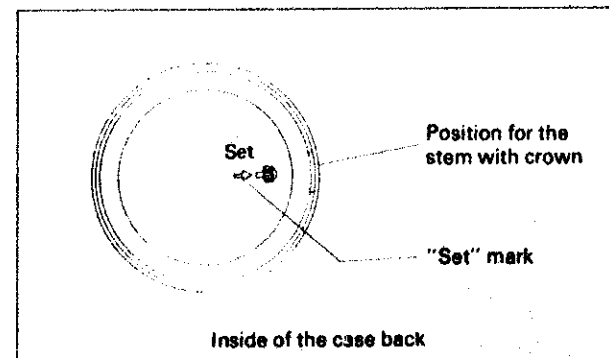


- The holding gasket for movement is cut so that it does not prevent the stem with crown from being set in position. The holding gasket for movement should have the cut to hold the stem with crown.
- The case back gasket is set in the case back.
- Be sure that the stem with crown is in the first click position when it is disassembled.
(The yoke and the setting lever overlap each other if the stem with crown is disassembled from the pulled out position.)



Remarks for reassembling

- Be sure that the groove of the case back is set to the proper position for the stem with crown when pushing the case back in position.
(There is the positioning mark inside the case back.)
- Be sure to wipe fillings off the case back gasket if there is any.



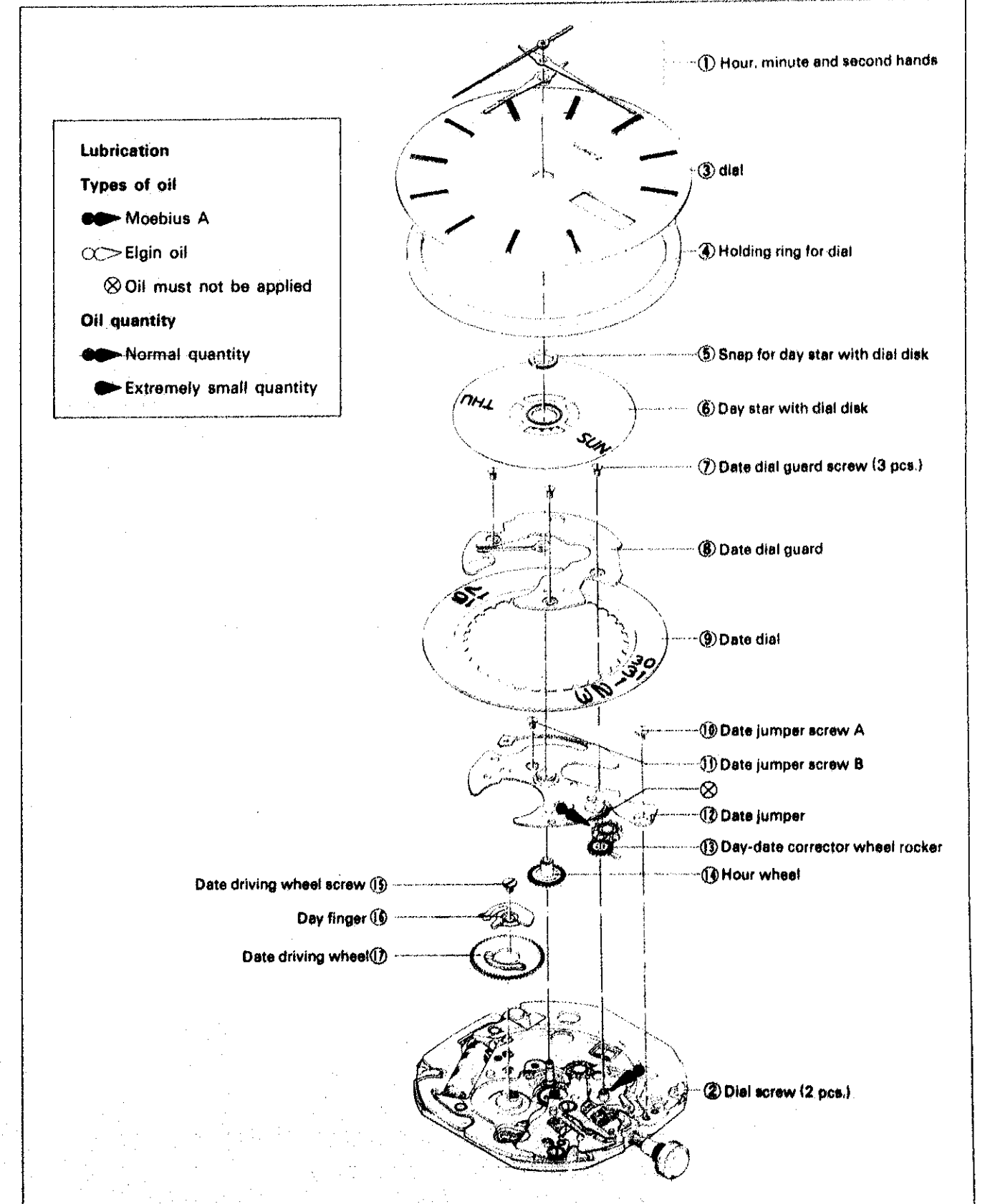
(2) Square type

The remarks for disassembling and reassembling are the same as those for the existing square type calibres.

2. Disassembling, reassembling, and lubricating of the module (Cal. Y563A)

(1) Disassembling, reassembling and lubricating of the calendar mechanism.

Disassembling procedures Figs.: ① → ④⑤
Reassembling procedures Figs.: ④⑤ → ①



Remarks for disassembling and reassembling

① Hour, minute and second hands

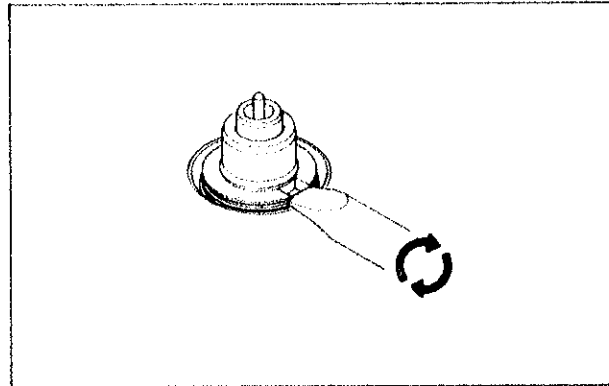
Remarks for disassembling and reassembling

- Pull out the crown to the second click position for disassembling and reassembling.
- Be sure to assemble the second hand exactly on the second mark.
(Both odd and even second marks will do.)
- When reassembling, be careful that the hands do not touch each other as the watch is so thin that the clearance between the hands is less than that for ordinary type watches.

⑤ Snap for day star with dial disk

Remarks for disassembling

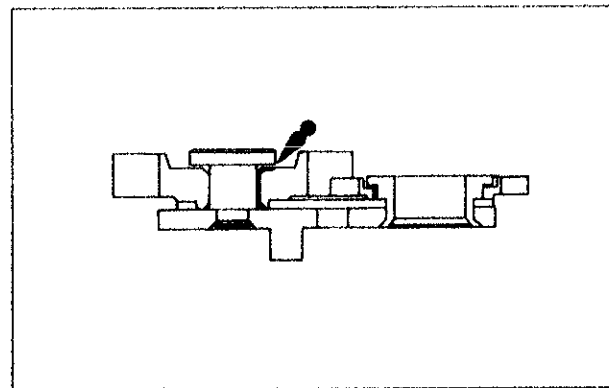
- Push the thin tip of a screw driver into the groove of the snap for day star with dial disk.



⑬ Day-date corrector wheel rocker

Remarks for reassembling

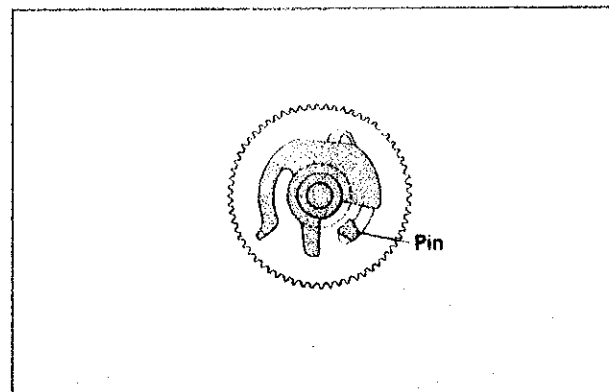
- Lubricate the day-date corrector wheel as shown in the illustration.
- Pull out the crown to the first click position and reassemble.



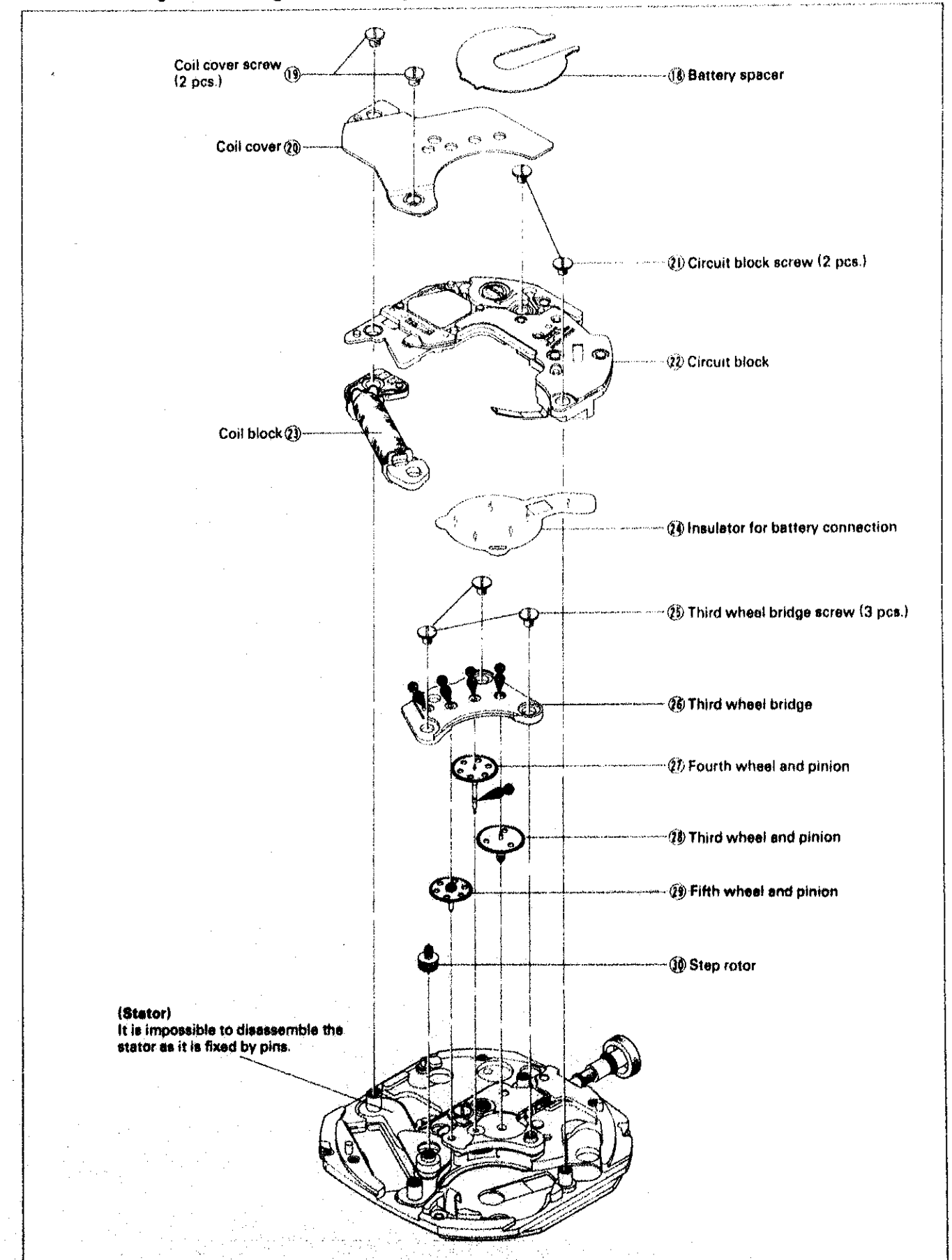
⑮ Day finger

Remarks for reassembling

- Reassemble so that the pin of the date driving wheel is positioned as shown in the illustration on the right.

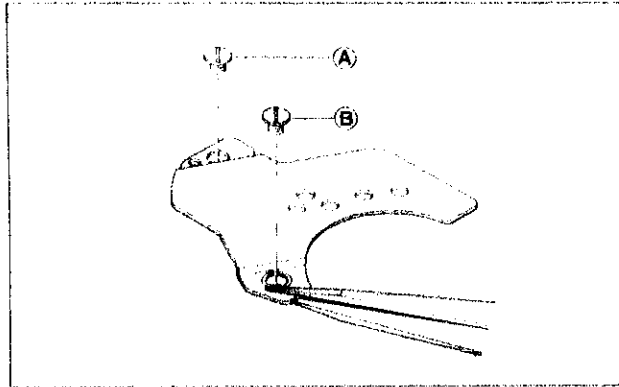


(2) Disassembling, reassembling and lubricating of the circuit block, coil block and gear train.



Remarks for disassembling and reassembling

20 Coil cover



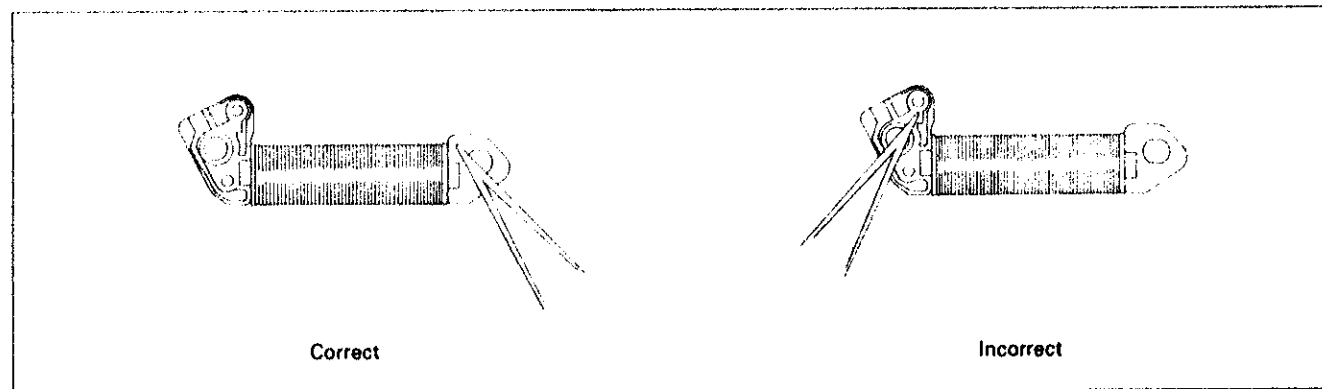
Remarks for disassembling and reassembling

- Disassemble by holding the portion with tweezers as shown in the illustration on the left.
- Be careful in handling as the coil cover is easy to bend.
- Be sure to tighten the coil cover screw A first and then B next.
(If B is tightened first, it will be difficult to tighten A as A portion of the coil cover lifts up.)

21 Coil block

Remarks for disassembling and reassembling

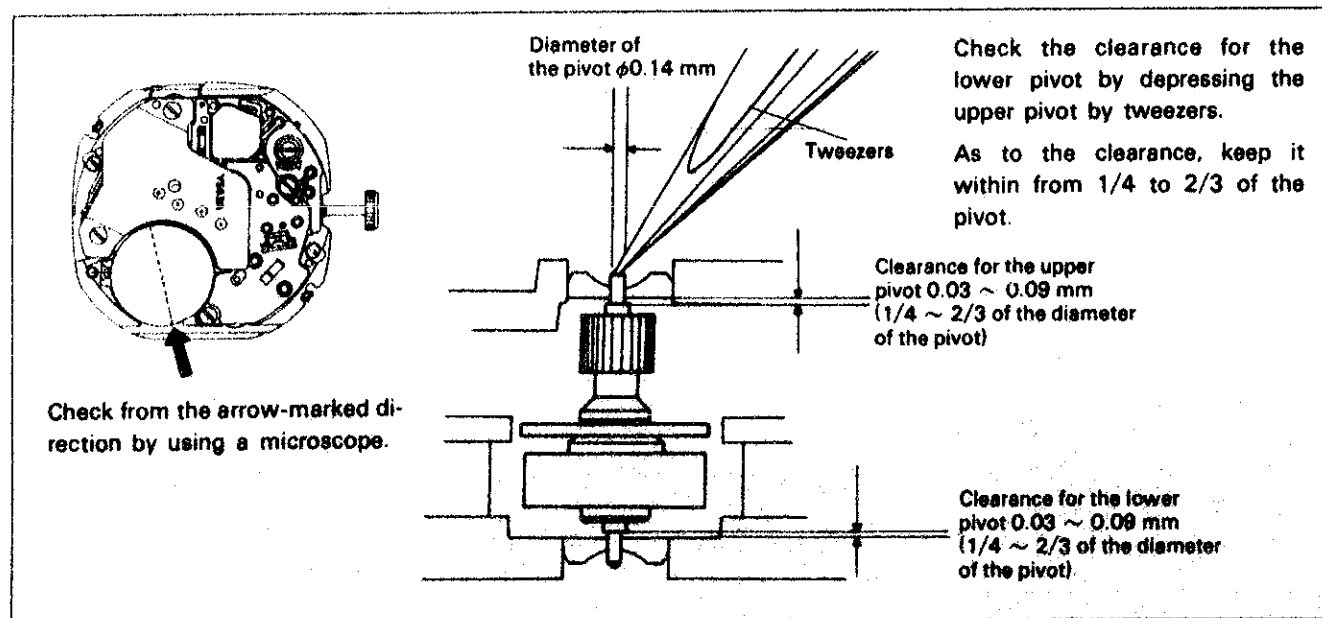
- Be careful not to damage the coil wire and the lead terminal. Handle them as shown in the illustration below.



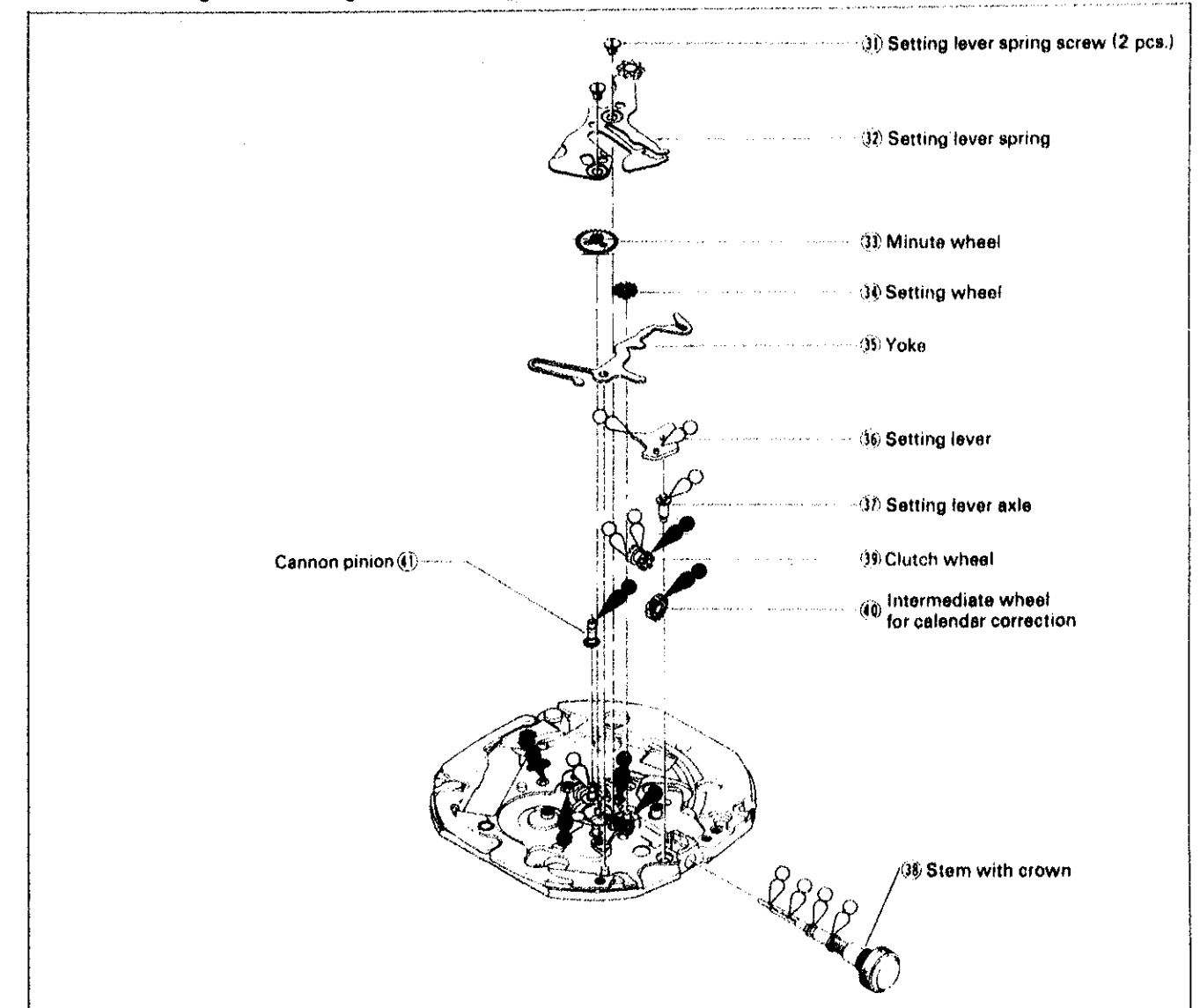
30 Step rotor

Remarks for reassembling

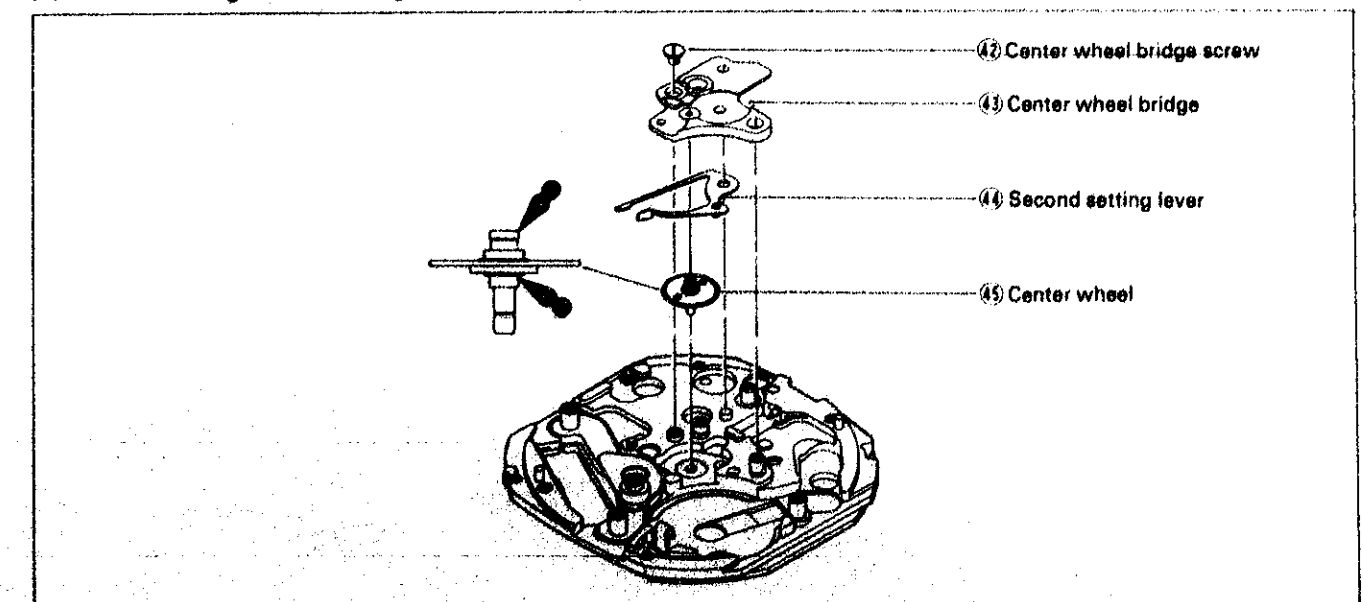
- Check the clearances for the upper and the lower pivots for the step rotor after reassembling the coil cover.



(3) Disassembling, reassembling and lubricating of the setting mechanism.



(4) Disassembling, reassembling and lubricating of the center wheel bridge ~ the center wheel.

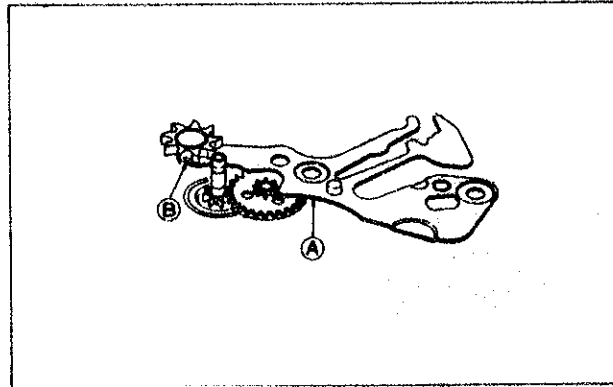


Remarks for disassembling and reassembling

③ Setting lever spring

Remarks for disassembling

- Pry up the arrow-marked portion (A) slightly and remove the arrow-marked pin (B) (positioned under the setting lever spring). Then pry up the setting lever spring for disassembling by holding the portion (A).



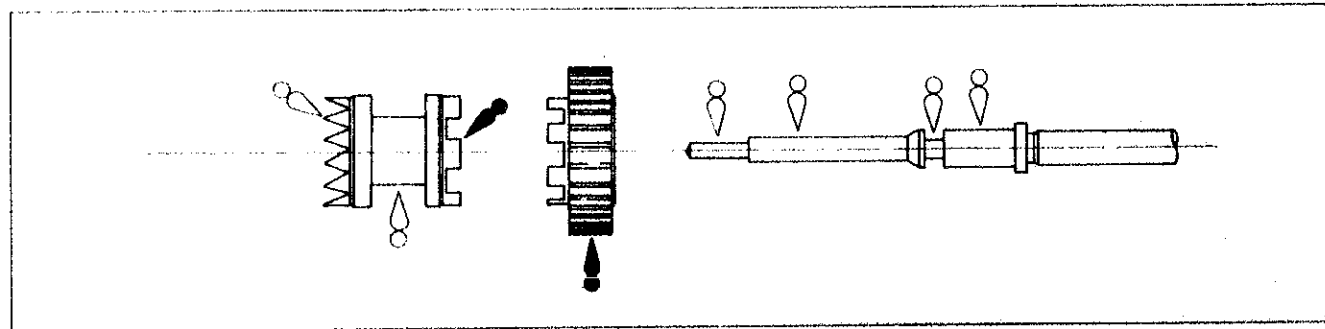
⑧ Stem with crown

⑨ Clutch wheel

⑩ Intermediate wheel for calendar correction

Remarks for reassembling

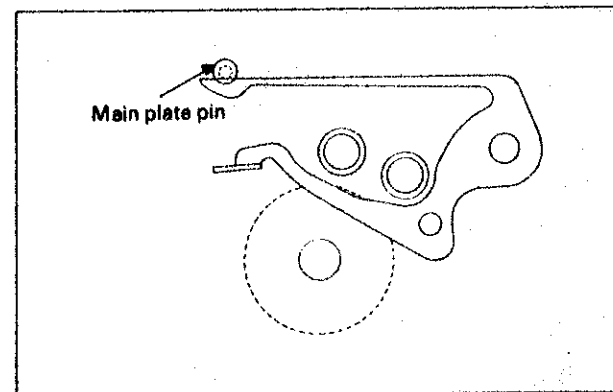
- Reassemble after reassembling the center wheel bridge.
(It is difficult to reassemble the clutch wheel and the intermediate wheel for calendar correction if the center wheel bridge is not reassembled.)
- Refer to the illustration below for the direction of reassembling and the lubricating.



④ Second setting lever

Remarks for reassembling



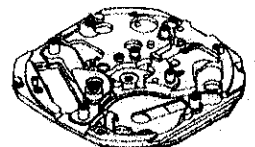

- Hook the spring portion to the main plate pin as shown in the illustration on the right.
- Be sure to pull out the winding stem all the way and then reassemble the second setting lever when the setting mechanism is already reassembled.



3. Cleaning

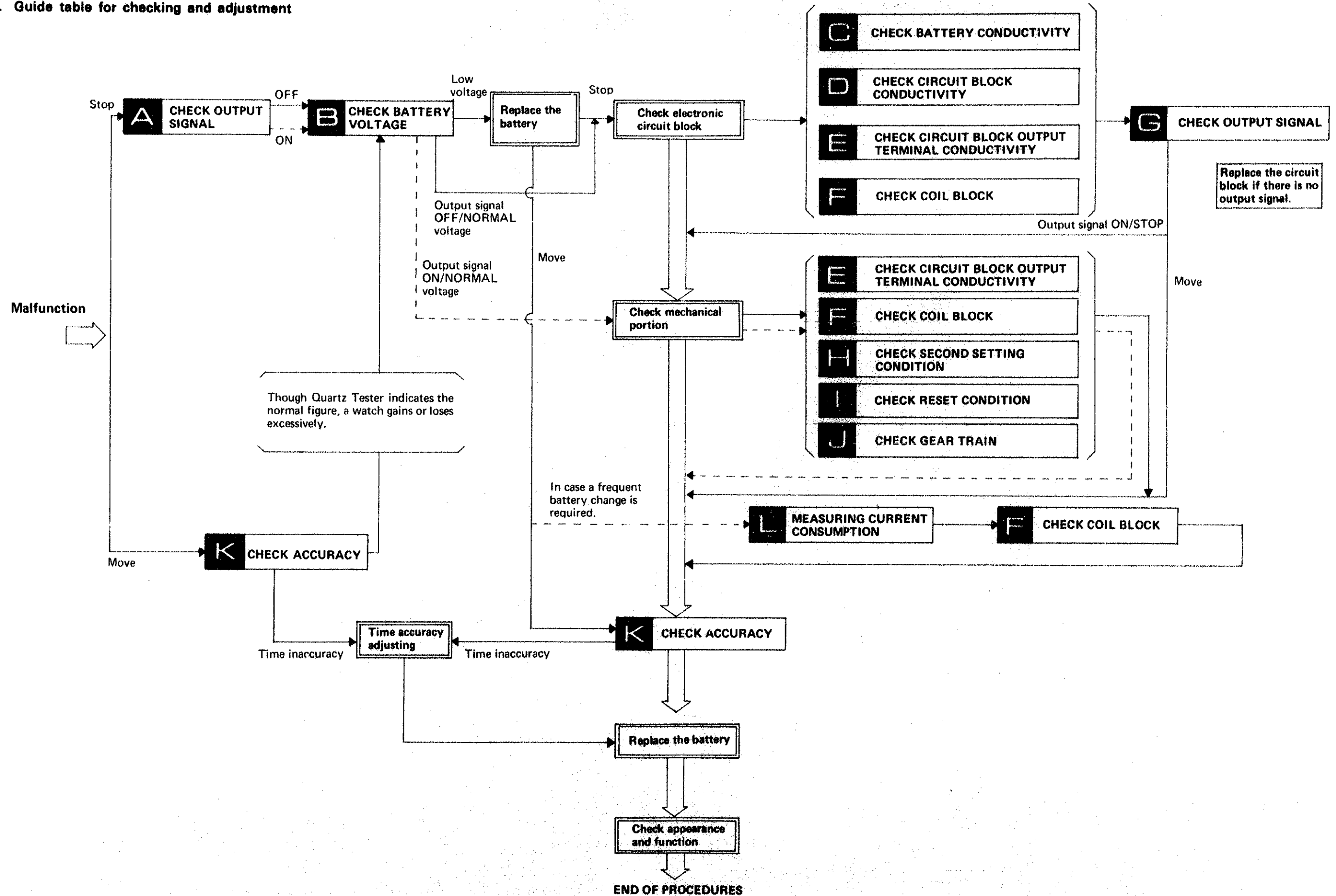
Since several special parts (electronic, etc.) used in the Cal. Y551A, Y552A and Y553A differ from conventional mechanical watches, use the following cleaning methods when cleaning.

HOW TO CLEAN

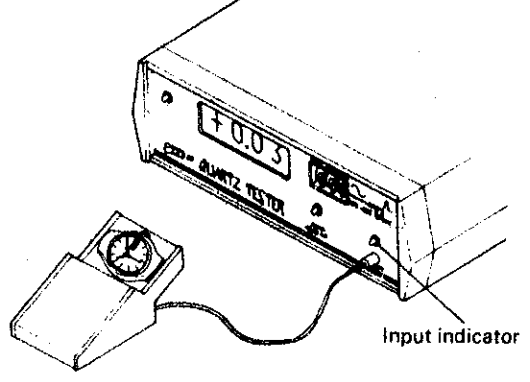
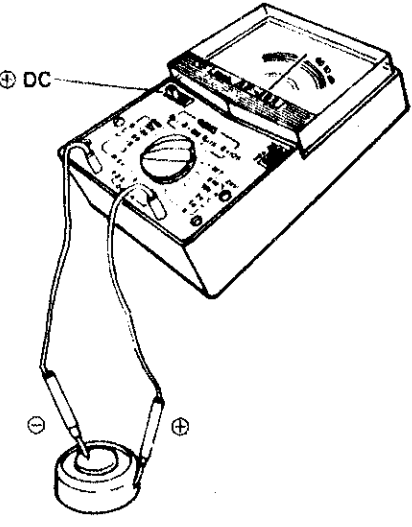
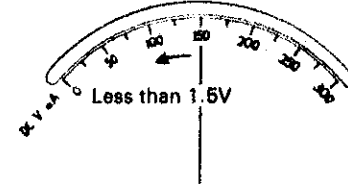
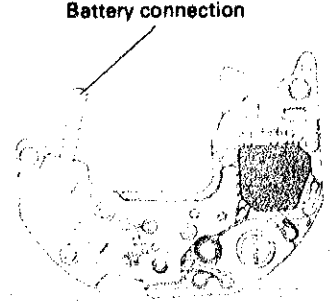
Name of parts	Cleaning	Drying	Solution	Remarks
(1) Circuit block  Coil block 	DO NOT CLEAN			<ul style="list-style-type: none"> ● Conductive portion ONLY may be cleaned with a cloth moistened with benzine or alcohol. Dry in COOL air.
(2) Main plate  Step rotor  Plastic parts Battery spacer Date driving wheel Insulator for battery connection	Rinse or scrub with a soft brush	Cool air drying	Benzine, alcohol	<ul style="list-style-type: none"> ● Be careful not to remove the parts fixed to the main plate. ● Use a clean solution as the step rotor is magnetized. Any foreign matter which cannot be removed by cleaning should be removed with rodico or adhesive tape. ● When cleaning with benzine, the cleaning time should be minimized.
(3) Others	Clean with the cleaner, rinse or gently scrub with a soft brush.	Cool or hot air drying	Benzine, trichloroethylene, alcohol	<ul style="list-style-type: none"> ● Be careful not to bend the coil cover.

IV. CHECKING AND ADJUSTMENT

1. Guide table for checking and adjustment



2. Procedures for checking and adjustment

	Procedure	Result	Adjustment and Repair
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">CHECK OUTPUT SIGNAL</p>	<p>Check output signal</p> <p>(1) Set up the Quartz Tester.</p> <p>(2) Checking Check for blinking input indication light.</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>< Note > The checking must be made when the crown is in the normal position.</p> </div> 	<p>One-second blinking..... Normal</p> <p>No one-second blinking..... Defective</p>	<p>Proceed to B.</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">CHECK BATTERY VOLTAGE</p>	<p>Use the following procedures to check battery voltage.</p> <p>(1) Set up the volt-ohm-meter Range to be used: DC3V</p> <p>(2) Measuring Probe Red..... Battery surface ⊕ Probe Black..... Battery surface ⊖</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>< Note > When handling the battery, use non-metallic tweezers or a fingertip.</p> </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>When there is battery electrolyte leakage, refer to "HOW TO CHECK BATTERY ELECTROLYTE LEAKAGE AND REPAIR" below for repairing.</p> </div> 	<p>More than 1.5V..... Normal</p> <p>Less than 1.5V..... Defective</p> 	<p>Proceed to Check mechanical portion if one-second blinking is found. Proceed to Check electronic circuit block if one-second blinking is not found.</p> <p>Proceed to Replace the battery</p> <ul style="list-style-type: none"> ● If the watch operates after battery replacement, proceed to K. ● If the watch does not operate, proceed to Check electronic circuit block.
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">HOW TO CHECK BATTERY ELECTROLYTE LEAKAGE AND REPAIR</p>	<ol style="list-style-type: none"> 1. Remove the movement from the case. 2. Disassemble the movement. 3. Wipe off battery electrolyte on the circuit block. <ol style="list-style-type: none"> (1) Wipe off battery electrolyte on the circuit block with a cloth moistened with distilled water. (If distilled water is not available, use ordinary water.) (Do not use cloths which give off lint such as gauze, flannel, etc.) <p>Do not expose the trimmer condenser to water or alcohol, and if it is exposed, there may be a change in its condenser capacity and eventually in the time accuracy.</p> 	<p>Be sure to clean the battery connection.</p> 	<ol style="list-style-type: none"> (2) Wipe with a cloth moistened with alcohol. (If the cleaned portions remain wet with water, they will corrode with rust.) (3) Dry with cool air by using a dryer. 4. Wipe off battery electrode on the other parts by referring to page 10. (Clean the insulator for battery connection with water.) 5. Reassemble the movement. (Replace the battery with a new one.) 6. Check to see if the time setting functions and the current consumption are normal.



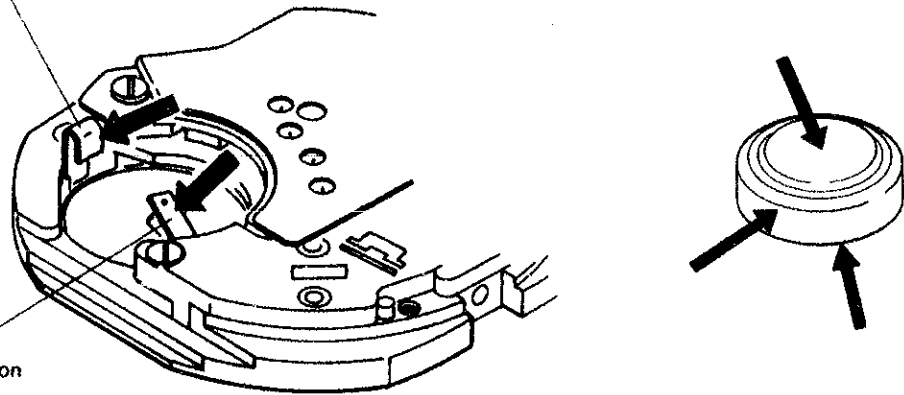
CHECK BATTERY CONDUCTIVITY

Procedure

Check to see if the battery current flow to the circuit is normal.
(1) Check for any stain on the connecting portions of the battery, the battery connection for plus terminal and the battery connection.

Battery connection for plus terminal

Battery connection



Result

Untaminated Normal

Contaminated Defective

Adjustment and Repair

Proceed to **D**.

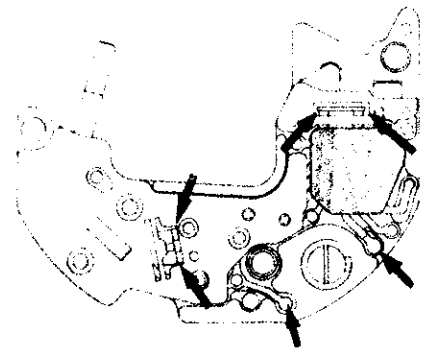
- Wipe off carefully.

< Note >
Be careful not to bend the plus terminal of battery connection and the battery connection.



CHECK CIRCUIT BLOCK CONDUCTIVITY

Check for defective conductivity of the circuit block.
Check conductivity of the arrow-marked portion by using a microscope.



No defective conductivity Normal

Defective conductivity Defective

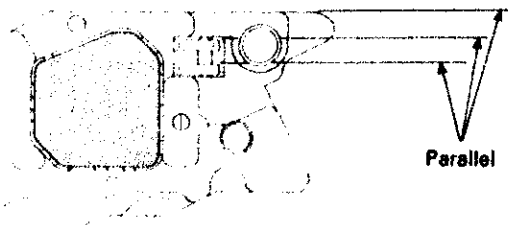
Proceed to **E**.

- Replace the circuit block with a new one.



CHECK CIRCUIT BLOCK OUTPUT TERMINAL CONDUCTIVITY

Check the connecting portions of the circuit block and the coil.



1. Check to see if the two output terminals are parallel to the edge of the circuit board when the circuit block is viewed from the back side.

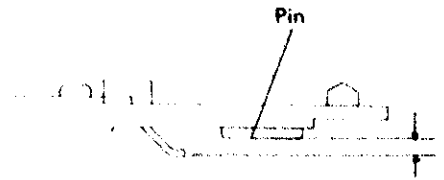
Parallel Normal

Bent Defective

Proceed to **E** 2.

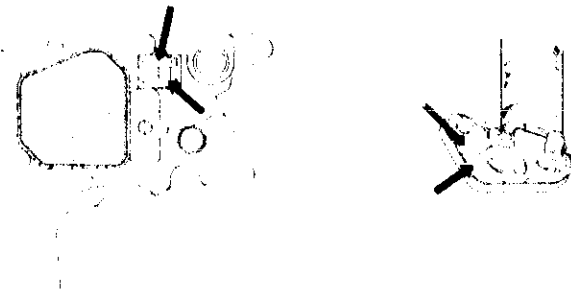
- Correct the bend of the output terminal.

Procedure



Output terminal rises higher than the head of the pin.

2. Check to see if the circuit block output terminal rises higher than the head of the pin for circuit block screw viewed from the side.



3. Check for any contamination on the circuit block output terminal and the coil lead terminal.

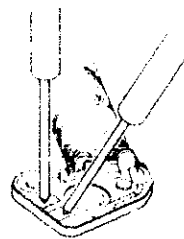
Check for broken coil wire and short circuit of the coil block.

(1) Set up the Volt-ohm-meter.

Range to be used: OHMS R x 100

(2) Checking

Apply the red and black probes of the Volt-ohm-meter to the two lead terminals of the coil.

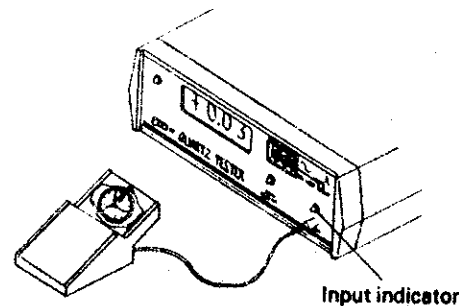


Check for output signal.

(1) Set up the Quartz Tester.

(2) Checking

Follow the same procedures as in A.



Input indicator

Result

Adjustment and Repair

Higher Normal

Not higher Defective

Uncontaminated Normal

Contaminated Defective

Proceed to E.

● Raise the output terminal.

Proceed to F.

● Wipe off the contamination.

Pointer of the Volt-ohm-meter swings Normal

Broken coil wire
(Pointer of the Volt-ohm-meter hardly swings.) Defective

Short circuit
(Pointer of the Volt-ohm-meter swings excessively.) Defective

Proceed to G if Electronic circuit block must be checked.

Proceed to H if Mechanical portion must be checked.

● Replace the coil block with a new one.

One-second blinking → Functioning

→ Not functioning

No one-second blinking Defective

Proceed to K.

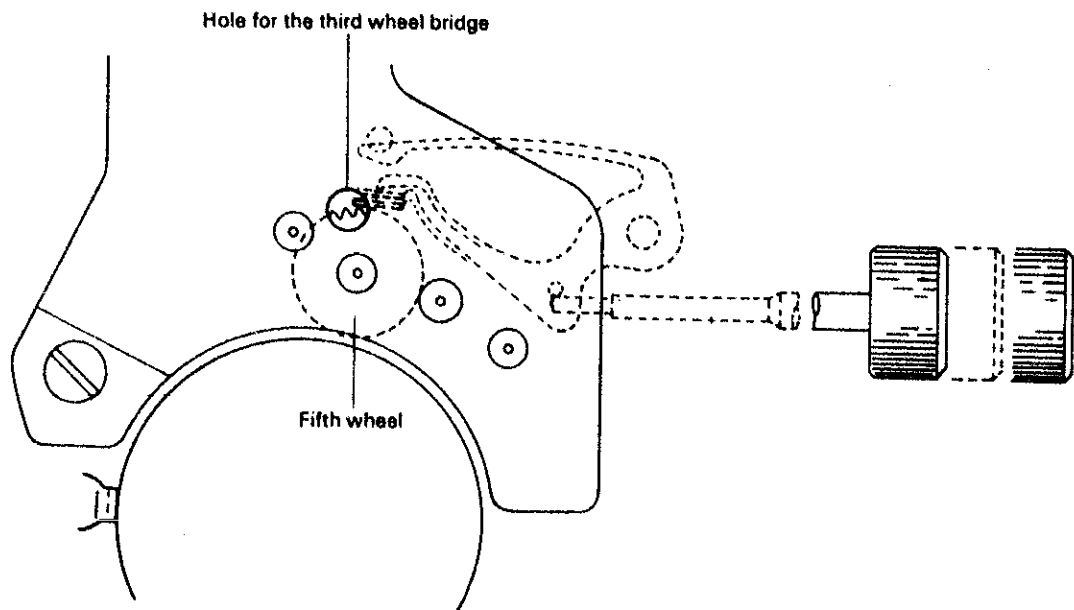
● Check Mechanical portion I.

● Replace the circuit block with a new one.

Procedure

Check the second setting condition.

Check to see if there is clearance between the second setting lever and the fifth wheel when the crown is in the normal and the first click positions. Also, check to see if the second setting lever touches the fifth wheel when the crown is in the second click position. (Check through the hole for the third wheel bridge and the coil cover by using a microscope.)



Result

Adjustment and Repair

Function Normal →

Proceed to **1**.

Do not function Defective →

● Correct the bend of the second setting lever.

Check the reset condition after the circuit block and the battery are reassembled.

1. Check to see if the second hand stops immediately when the crown is pulled out completely and if it starts promptly one second after the crown is pushed in to the normal position.

2. Check to see if the conductivity between the reset pin and the main plate is normal when the crown is pulled out completely.

(1) Set up the Volt-ohm-meter

Range to be used: OHMS R × 1.

< Note >

Be careful not to use the range other than R × 1. The circuit might be damaged if another range is used.

Stops completely and starts moving after one second Normal →

Proceed to **2**.

Does not stop or moves irregularly Defective →

Proceed to **1**.

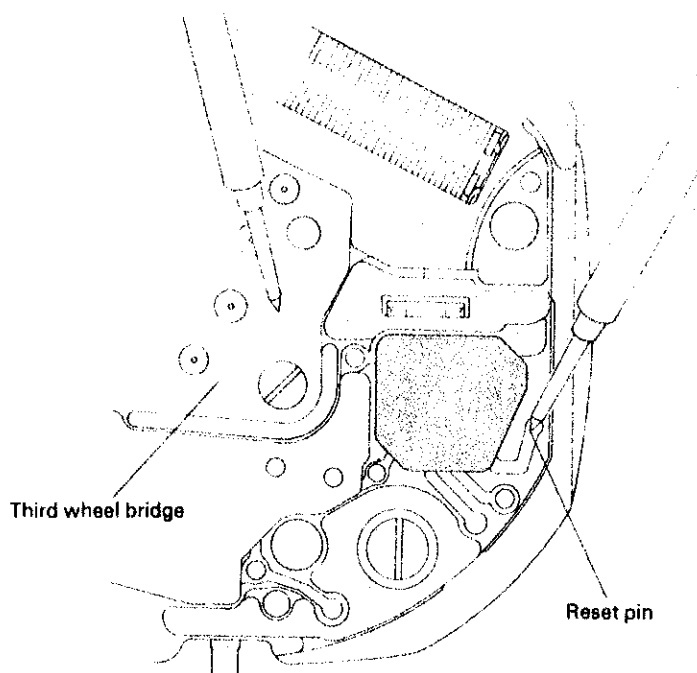
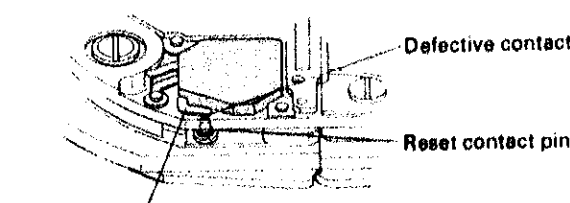


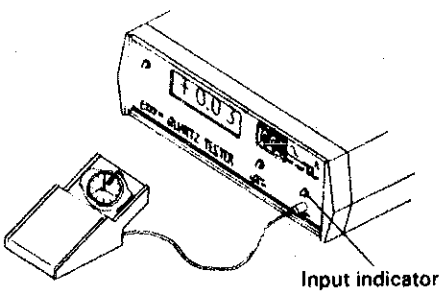
Less than 10Ω Normal →

● Replace the circuit block with a new one.

More than 10Ω Defective →

● The defect is caused by one of the reasons stated on page 21.

(to be continued on page 20)

	Procedure	Result	Adjustment and Repair
CHECK RESET CONDITION	<p>(2) Checking</p> <p>Apply the probes of the Volt-ohm-meter to the third wheel bridge and the reset pin.</p> <p>Either red or black probe will do.</p> 		<p>(1) Defective contact between the reset lead terminal of the circuit block and the reset contact pin.</p>  <p>Reset lead terminal (Touch the reset lead terminal and the reset contact pin by using tweezers.)</p> <p>(2) Defective contact between the reset pin and the yoke when the crown is pulled out completely.</p> <p>Yoke (Correct the bend or replace the yoke with a new one.)</p> 
CHECK ACCURACY	<p>Check gain and loss of time.</p> <p>(1) Set up the Volt-ohm-meter.</p> <p>(2) Checking</p> <p>Check using the same procedures as in .</p> 	<p>Correct →</p> <p>Incorrect →</p>	<p>Follow the procedures on page 11.</p> <p>Proceed to Time accuracy adjusting.</p>
CHECK GEAR TRAIN	<p>Check the gear train with respect to the following points.</p> <ol style="list-style-type: none"> 1. Check for dust, lint and filings. 2. Check for oil condition (quantity, deterioration, etc.). 3. Check to see if the clearance is normal. 	<p>Correct →</p> <p>Incorrect →</p>	<ul style="list-style-type: none"> ● Replace the circuit block with a new one. ● Correct the defective portions. (Removal of dust, lint and filings, relubricating and adjustment of clearance).

Procedure

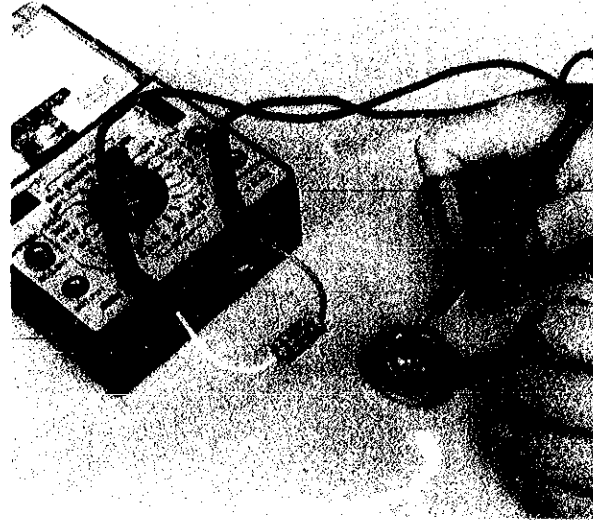
In case where a frequent battery change is required, a current consumption test is recommended.
Use the following procedures:

1. Set up the Volt-ohm-meter

- Range to be used: DC 0.03 mA
- Set up the condenser of 200 ~ 500 μ F as shown in a photo.

2. Measurement

- Place the battery on the anti-magnetic shieldplate with its minus side up.
Probe Red \oplus Battery connection
Probe Black \ominus Battery surface \ominus
- Be sure to measure with the crown in the pushed in position.



Result

Less than 2.5 μ A \longrightarrow

More than 2.5 μ A \longrightarrow

Remarks:

There might be a slight difference in the measured value depending upon the type of volt-ohm-meter.

When judging the condition of the circuit block, be sure to take this into consideration.

Adjustment and Repair

Proceed to **K**.

Proceed to **F**. When the coil block is found normal, replace the circuit block with a new one.

All procedures of Disassembling, Reassembling, Checking and Adjustment are completed.

PARTS LIST

ANALOGUE QUARTZ

Cal. Y551A

Characteristics

Casing diameter : ϕ 23.3 mm
 Maximum height : 3.3 mm without battery
 Jewels : 5 j
 Frequency of quartz crystal oscillator : 32,768 Hz (Hz=Hertz Cycle per second)
 Driving system : Step motor system (2 poles)
 Regulation system : Trimmer condenser
 Second setting device

PART NO.	PART NAME	PART NO.	PART NAME
122 781	Center wheel bridge	4001 982	Circuit block
131 982	Third wheel bridge	4002 781	Coil block
221 781	Center wheel & pinion	4146 781	Step rotor
☆225 781	Cannon pinion (1.51 mm)	4216 781	Insulator for battery connection
☆225 783	Cannon pinion (2.14 mm)	4242 780	Plus terminal of battery connection
231 781	Third wheel & pinion	4408 982	Battery spacer
☆241 781	Fourth wheel & pinion (4.20 mm)	4462 . . .	Coil cover
☆241 783	Fourth wheel & pinion (4.83 mm)	022 426	Casing clamp screw
261 781	Minute wheel	022 468	Center wheel bridge screw
☆271 781	Hour wheel (0.95 mm)	022 468	Third wheel bridge screw
☆271 783	Hour wheel (1.55 mm)	022 468	Coil cover screw
281 589	Setting wheel	022 468	Circuit block screw
282 781	Clutch wheel	022 491	Setting lever spring screw
354 780	Winding stem	022 764	Dial screw
383 780	Setting lever	027 492	Pin for plus terminal of battery connection
384 781	Yoke (Clutch lever)	011 324	Upper hole jewel for fifth wheel
386 781	Setting lever spring	011 324	Lower hole jewel for fifth wheel
390 780	Setting lever axle	011 404	Upper hole jewel for fourth wheel
391 781	Second-setting lever	011 537	Upper hole jewel for step rotor
399 780	Casing clamp	011 537	Lower hole jewel for step rotor
491 589	Dial washer	☆U.C.C. 395	Silver oxide battery
701 781	Fifth wheel & pinion	☆Maxell SR7MSW	
☆884 710	Holding ring for dial		

Remarks :

Cannon pinion, Fourth wheel & pinion, Hour wheel

There are two different types as specified below.

Combination

Type	Cannon pinion	Fourth wheel & pinion	Hour wheel
a	☆225 781	☆241 781	☆271 781
b	☆225 783	☆241 783	☆271 783

Holding ring for dial

☆884 710 The type of holding ring for dial is determined based on the design of case and dials.

Battery

The applied battery for this calibre might be added the substitutive in the future.

PARTS LIST

ANALOGUE QUARTZ

Cal. Y552A

Characteristics

Casing diameter : ϕ 23.3 mm
 Maximum height : 3.8 mm without battery
 Jewels : 5 j
 Frequency of quartz crystal oscillator : 32,768 Hz (Hz=Hertz Cycle per second)
 Driving system : Step motor system (2 poles)
 Regulation system : Trimmer condenser
 Second setting device
 Calendar (Date)
 Instant date setting

PART NO.	PART NAME	PART NO.	PART NAME
122 781	Center wheel bridge	981 781	Day-date corrector wheel rocker
131 982	Third wheel bridge	4001 982	Circuit block
221 781	Center wheel & pinion	4002 782	Coil block
☆225 783	Cannon pinion (2.14 mm)	4146 781	Step rotor
☆225 784	Cannon pinion (2.47 mm)	4216 781	Insulator for battery connection
231 781	Third wheel & pinion	4242 780	Plus terminal of battery connection
☆241 783	Fourth wheel & pinion (4.83 mm)	4408 982	Battery spacer
☆241 784	Fourth wheel & pinion (5.16 mm)	4462 . . .	Coil cover
261 781	Minute wheel	022 426	Casing clamp screw
☆271 783	Hour wheel (1.55 mm)	022 468	Center wheel bridge screw
☆271 784	Hour wheel (1.88 mm)	022 468	Third wheel bridge screw
281 589	Setting wheel	022 468	Coil cover screw
282 782	Clutch wheel	022 468	Circuit block screw
354 781	Winding stem	022 491	Setting lever spring screw
383 780	Setting lever	022 491	Date jumper screw A
384 781	Yoke (Clutch lever)	022 754	Date jumper screw B
386 783	Setting lever spring	022 754	Date dial guard screw
390 780	Setting lever axle	022 764	Dial screw
391 781	Second setting lever	027 492	Pin for plus terminal of battery connection
399 780	Casing clamp	011 324	Upper hole jewel for fifth wheel
701 781	Fifth wheel & pinion	011 324	Lower hole jewel for fifth wheel
801 783	Date dial	011 404	Upper hole jewel for fourth wheel
802 782	Date driving wheel	011 537	Upper hole jewel for step rotor
808 782	Date dial guard	011 537	Lower hole jewel for step rotor
810 782	Date jumper	☆U.C.C. 395	Silver oxide battery
☆884 695	Holding ring for dial	☆Maxell SR7MSW	
962 781	Intermediate wheel for calendar correction		

Remarks :

Cannon pinion, Fourth wheel & pinion, Hour wheel

There are two different types as specified below.

Combination

Type	Cannon pinion	Fourth wheel & pinion	Hour wheel
a	☆225 783	☆241 783	☆271 783
b	☆225 784	☆241 784	☆271 784

Holding ring for dial

☆884 695 The type of holding ring for dial is determined on the design of case and dials.

Battery

The applied battery for this calibre might be added the substitutive in the future.

PARTS LIST

ANALOGUE QUARTZ Cal. Y553A

Characteristics

Casing diameter: ϕ 23.3 mm
 Maximum height: 3.9 mm without battery
 Jewels: 5 j
 Frequency of quartz crystal oscillator: 32,768 Hz (Hz=Hertz..... Cycle per second)
 Driving system: Step motor system (2 poles)
 Regulation system: Trimmer condenser
 Second setting device
 Calendar (day & date)
 Instant setting device for day & date calendar
 Bilingual change-over system for day of week

PART NO.	PART NAME	PART NO.	PART NAME
122 781	Center wheel bridge	022 491	Day finger screw
131 982	Third wheel bridge	022 754	Date jumper screw B
221 781	Center wheel & pinion	022 754	Date dial guard screw
☆225 784	Cannon pinion (2.47 mm)	022 764	Dial screw
☆225 788	Cannon pinion (2.72 mm)	027 492	Pin for plus terminal of battery connection
231 781	Third wheel & pinion		
☆241 784	Fourth wheel & pinion (5.16 mm)	011 324	Upper hole jewel for fifth wheel
☆241 788	Fourth wheel & pinion (5.41 mm)	011 324	Lower hole jewel for fifth wheel
261 781	Minute wheel	011 404	Upper hole jewel for fourth wheel
☆271 784	Hour wheel (1.88 mm)	011 537	Upper hole jewel for step rotor
☆271 788	Hour wheel (2.13 mm)	011 537	Lower hole jewel for step rotor
281 589	Setting wheel	☆U.C.C. 395	Silver oxide battery
282 782	Clutch wheel	☆Maxell SR916SW	
354 781	Winding stem		
383 780	Setting lever		
384 781	Yoke (Clutch lever)		
386 782	Setting lever spring		
390 780	Setting lever axle		
391 781	Second-setting lever		
399 780	Casing clamp		
☆470 ...	Day star with dial disk		
701 781	Fifth wheel & pinion		
801 785	Date dial		
802 781	Date driving wheel		
808 781	Date dial guard		
810 781	Date jumper		
868 781	Day finger		
☆884 693	Holding ring for dial		
962 781	Intermediate wheel for calendar correction		
963 781	Snap for day star with dial disk		
981 781	Day-date corrector wheel rocker		
4001 982	Circuit block		
4002 782	Coil block		
4146 781	Step rotor		
4216 781	Insulator for battery connection		
4242 780	Plus terminal of battery connection		
4408 982	Battery spacer		
4462 ...	Coil cover		
022 426	Casing clamp screw		
022 468	Center wheel bridge screw		
022 468	Third wheel bridge screw		
022 468	Coil cover screw		
022 468	Circuit block screw		
022 491	Setting lever spring screw		
022 491	Date jumper screw A		

Cal. Y553A

Remarks :

Cannon pinion, Fourth wheel & pinion, Hour wheel
 There are two different types as specified below.
 Combination

Type	Cannon pinion	Fourth wheel & pinion	Hour wheel
a	☆225 784	☆241 784	☆271 784
b	☆225 788	☆241 788	☆271 788

Day star with dial disk

470 785(English-Spanish, Black figures on white background)
 470 783(English-French, Black figures on white background)
 470 789(English-Italian, Black figures on white background)
 470 795(English-German, Black figures on white background)
 470 781(English-Japanese, Black figures on white background)

Holding ring for dial

☆884 693.....The type of holding ring for dial is determined based on the design of cases and dials.

Battery

The applied battery for this calibre might be added the substitutive in the future.